_Chromium Carbide

Purpose of Coatings

Protection from:
- Abrasion
- Cavitation
- Erosion
- Sliding wear

Protection from oxidation and corrosion
Surface structuring

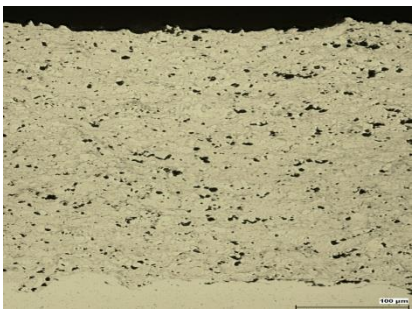
Application

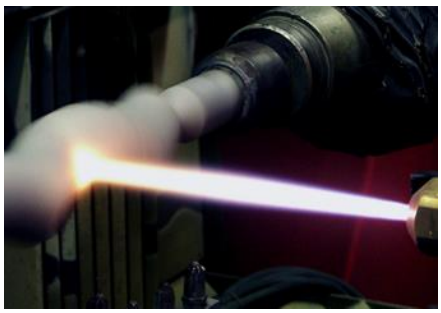
- Ball valves
- Sealings
- Bearings
- Plungers
- Valve spindles
- Piston rods
- Guides
- Rolls
- Turbine parts

Features

Coating thickness:	D =	0.15…0.5 mm
Porosity:	Φ <	1…2 %
Roughness as sprayed:	R_z ≈	30 µm
Roughness polished:	R_a <	0.1 µm

- Very good chemical resistance in both acid and alkaline media
- Outstanding sliding and frictional properties
- Very good erosional resistivity
- High thermal stability





Chemical Specification

Cr_3C_2-NiCr

Cr_3C_2-Ni

Cr_3C_2-NiCrAlY

Physical Specification

Hardness $HV_{0.3}$:	950…1100
Density carbide:	6.7 g/cm³
Adhesive Tensile Strength (EN ISO 14916):	> 85 N/mm²
Operat. temperature:	< 850 °C

Spray Technology

HVOF: High Velocity Oxy Fuel Spraying

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